

**ASSESSMENT OF ANTIBACTERIAL ACTIVITY OF CRUDE EXTRACT  
OF BROWN ALGAE *SARGASSUM* SPP. FROM PARI ISLAND,  
INDONESIA AGAINST *STAPHYLOCOCCUS AUREUS* USING  
MULTIPLE EXTRACTION METHODS**

By  
Anthony Ryan Pantoni  
14010056

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Thesis Advisor: Richard Sutejo, Ph. D.

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