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APPENDICES

APPENDIX A. RESULTS OF PRELIMINARY STUDY ON T4 TREATMENT GROUPS

Table A1. Comparison of the oil yield between T1, T2, and T4 treatment groups

Treatment Group	Oil Yield (%)		
	Batch 1	Batch 2	Batch 3
Control	32.70	33.10	25.40
T1	31.44	29.58	28.78
T2	32.51	25.11	34.34
T4	15.32	16.09	16.11

Table A2. Comparison of the pH value of T4 samples before and after thawing

Batch No	Replication No	pH before*	pH after**
1	1	6.34	4.42
	2	6.29	4.41
	3	6.33	4.43
2	1	6.35	4.42
	2	6.35	4.36
	3	6.35	4.41
3	1	6.35	4.39
	2	6.36	4.40
	3	6.35	4.41

Note. *pH measurement was taken of the coconut milk; **pH measurement was taken of the cream

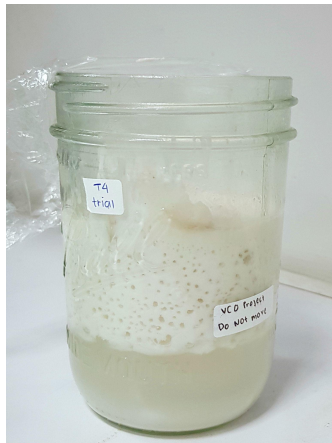


Figure A1. T4 trial sample showing phase separation and presence of air bubbles in the cream after 16-h of thawing.



Figure A2. Three biological replicates of T4 samples showing phase separation and air cells in the cream after 16-h thawing period. These samples were prepared to obtain supporting data on their pH changes before and after thawing

APPENDIX B. CENTRIFUGATION PARAMETERS ADJUSTMENTS CALCULATION

1. Pre-treatment centrifugation

Parameters described by Mansor et al. (2012): **3600g for 10 minutes**

The unit 'g', also referred to as 'Relative centrifugal force (RCF)', was converted to 'rpm' using the following equation:

$$\text{RCF} = 1.118 \times 10^{-5} \times r \times (\text{RPM})^2$$

Where;

r = radius of the rotor (cm)

RCF = relative centrifugal force (g)

RPM = rotation speed/rotations per minute

Calculation

Known variables:

r = 15 cm

RCF = 3600

$$\text{RCF} = 1.118 \times 10^{-5} \times r \times (\text{RPM})^2$$

$$3600 = 1.118 \times 10^{-5} \times 15 \times (\text{RPM})^2$$

$$3600 = 1.677 \times 10^{-4} \times (\text{RPM})^2$$

$$3600 / (1.677 \times 10^{-4}) = \text{RPM}^2$$

$$21466906.19 = \text{RPM}^2$$

$$\text{RPM} = \sqrt{21466906.19}$$

$$\text{RPM} \approx \mathbf{4633.24}$$

Since the maximum speed of the centrifuge machine is 4000 rpm, the duration had to be adjusted to achieve the same amount of rotation.

$$4633.24 \text{ rpm} \times 10 \text{ minutes} = 4000 \text{ rpm} \times t$$

$$46332.4 = 4000 t$$

$$t = 11.5831 \approx \mathbf{12 \text{ minutes at 4000 rpm}}, \text{ since the machine does not have decimal settings.}$$

2. Final centrifugation

Parameters described by Raghavendra & Raghavarao (2010): **4880g for 15 minutes**

Calculation

The calculation shown in Number 1 was repeated using the following variables:

$$r = 15 \text{ cm}$$

$$\text{RCF} = 4880g$$

$$t = 15 \text{ minutes}$$

$$\text{RCF} = 1.118 \times 10^{-5} \times r \times (\text{RPM})^2$$

$$4880 = 1.118 \times 10^{-5} \times 15 \times (\text{RPM})^2$$

$$4880 = 1.677 \times 10^{-4} \times (\text{RPM})^2$$

$$4880 / (1.677 \times 10^{-4}) = \text{RPM}^2$$

$$29099582.59 = \text{RPM}^2$$

$$\text{RPM} = \sqrt{29099582.59}$$

$$\text{RPM} \approx 5394.4$$

Duration calculation

$$5394.4 \text{ rpm} \times 15 \text{ minutes} = 4000 \text{ rpm} \times t$$

$$80916 = 4000 t$$

$$t = 20.229 \approx \mathbf{20 \text{ minutes at 4000 rpm}}$$

APPENDIX C. COMPARISON OF 12-H AND 16-H LONG THAWING PERIOD TO THE INTENSITY OF THE OIL SEPARATION



Figure C1. Coconut cream after 12 hours of thawing



Figure C2. Coconut cream after 16 hours of thawing

APPENDIX D. COMPARISON BETWEEN ONE ROUND AND TWO ROUNDS OF CENTRIFUGATION TO THE VCO YIELD



Figure D1. *VCO yield comparison between one round (60 minutes) and two rounds of centrifugation (30 minutes each)*

APPENDIX E. RESULTS OF STATISTICAL ANALYSIS USING KRUSKAL-WALLIS NON-PARAMETRIC TEST

Hypothesis Test Summary

	Null Hypothesis	Test	Sig.	Decision
1	The distribution of %MC is the same across categories of Treatment.	Independent-Samples Kruskal-Wallis Test	,650	Retain the null hypothesis.

Asymptotic significances are displayed. The significance level is ,05.

Figure E1. Independent Samples Kruskal-Wallis test result for the distribution of %MC of coconut milk samples

Hypothesis Test Summary

	Null Hypothesis	Test	Sig.	Decision
1	The distribution of pH is the same across categories of Treatment.	Independent-Samples Kruskal-Wallis Test	,110	Retain the null hypothesis.

Asymptotic significances are displayed. The significance level is ,05.

Figure E2. Independent Samples Kruskal-Wallis test result for the distribution of pH values of coconut milk samples

Hypothesis Test Summary

	Null Hypothesis	Test	Sig.	Decision
1	The distribution of Iodine Value is the same across categories of Treatment Category.	Independent-Samples Kruskal-Wallis Test	,001	Reject the null hypothesis.

Asymptotic significances are displayed. The significance level is ,05.

Sample1-Sample2	Test Statistic	Std. Error	Std. Test Statistic	Sig.	Adj.Sig.
T2-T1	8,444	3,738	2,259	,024	,072
T2-Control	-13,389	3,738	-3,582	,000	,001
T1-Control	-4,944	3,738	-1,323	,186	,558

Each row tests the null hypothesis that the Sample 1 and Sample 2 distributions are the same. Asymptotic significances (2-sided tests) are displayed. The significance level is ,05.

Figure E3. Independent Samples Kruskal-Wallis test result with pairwise comparison for Iodine Value of VCO samples

	Null Hypothesis	Test	Sig.	Decision
1	The distribution of %FFA is the same across categories of Treatment Category.	Independent-Samples Kruskal-Wallis Test	,000	Reject the null hypothesis.

Asymptotic significances are displayed. The significance level is ,05.

Sample1-Sample2	Test Statistic	Std. Error	Std. Test Statistic	Sig.	Adj.Sig.
T1-T2	-11,889	3,727	-3,190	,001	,004
T1-Control	-14,611	3,727	-3,920	,000	,000
T2-Control	-2,722	3,727	-,730	,465	1,000

Each row tests the null hypothesis that the Sample 1 and Sample 2 distributions are the same. Asymptotic significances (2-sided tests) are displayed. The significance level is ,05.

Figure E4. *Independent Samples Kruskal-Wallis test result with pairwise comparison for %FFA of VCO samples*

APPENDIX F. SIMILARITY SCORE

The screenshot displays the Turnitin Feedback Studio interface. The main document area shows a section titled "II. LITERATURE REVIEW" with text about coconut oil extraction processes. A match overview panel on the right lists six sources with their respective similarity percentages. The status bar at the bottom indicates the page number, word count, and report options.

Match Overview

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Figure F1. Turnitin similarity result